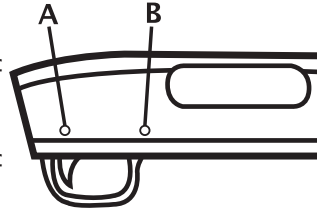


INSTALLATION INSTRUCTIONS

Remington 870/1100/1187

1. Lay the shotgun on its side with the ejection port facing up.
2. Using the 1/4-28 screw with supplied washer, push out pin (A) located above and to the rear of the trigger guard. Leave screw in hole.
3. Using the 10/32 screw with supplied washer, push out pin (B) located above and to the front of the trigger guard. Leave screw in hole.
4. Turn the shotgun over and place the mounting plate on the receiver with the two corresponding holes on the two screws.
5. Start screws into the mounting plate and lightly tighten. Do not overtighten. If too tight it will lock up the shotgun's action. To remedy, simply loosen screws.

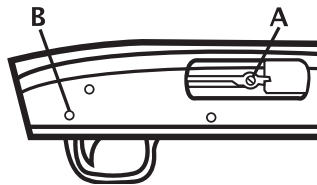


Notice for 20 Gauge Remington Shotguns

Remington has made 20 gauge shotguns with large (approx. 1.340" wide) and small (approx. 1.250" wide) receivers. We have supplied two sets of screws to fit both size receivers. Use the long set of screws for the wider receiver and the shorter set for the narrow receiver.

Mossberg 500/600

1. Open the action and lay the shotgun on its side with the ejection port facing up.
2. Remove the 8/32 screw (A) on the opposite side of the ejection port.
3. Replace the screw that you just removed with the longer 8/32 screw, and tighten.
4. With the shotgun in the same position, use the supplied 10/32 screw with washer to push out pin (B), located just above the trigger. Leave the screw in the hole and turn the shotgun over.
5. Remove the 6 flathead screws from the SideSaddle® to expose the counter-bored hole in the mounting plate.
6. Place the mounting plate on the receiver with the counter-bored hole on the 8/32 screw and the tapped hole on the 10/32 screw. Lightly tighten the 10/32 screw. Do not overtighten. If too tight it will lock up the shotgun's action. To remedy, simply loosen screw. Place the supplied nut on the 8/32 screw and tighten.
7. Replace the SideSaddle® shell holder onto mounting plate and tighten screws.



NOTE: For Mossberg 4 Round SideSaddle, Steps #5 and #7 ARE NOT needed. Step #6 will complete installation.